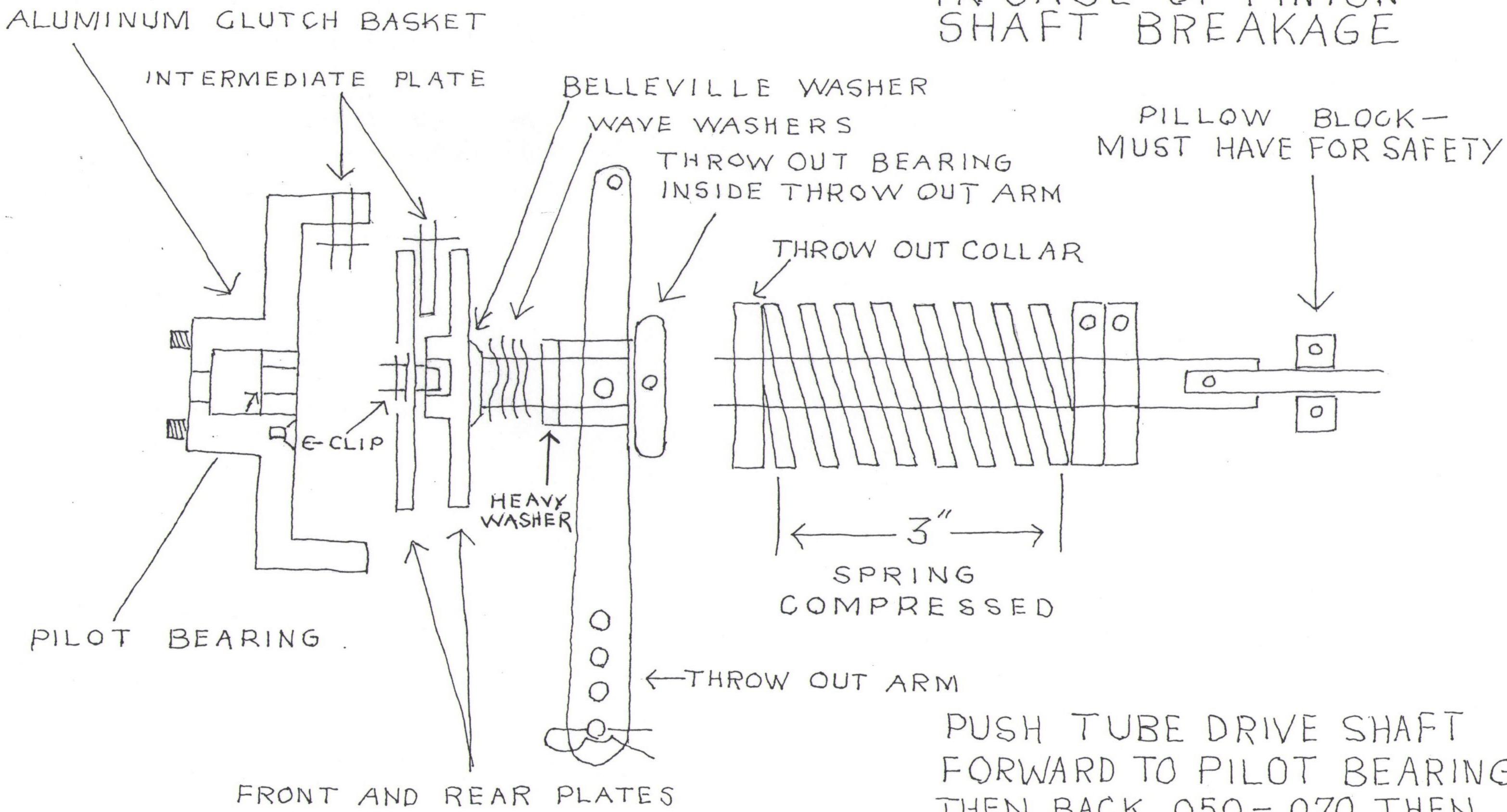
BIG SPLINE DRIVE CLUTCH

USE PILLOW BLOCK ON SHAFT FOR SAFETY IN CASE OF PINION SHAFT BREAKAGE



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PUSH TUBE DRIVE SHAFT
FORWARD TO PILOT BEARING
THEN BACK.050-.070 THEN
DRILL CROSS HOLE INTO
5/8 DRIVE SHAFT TO
PREVENT BINDING