

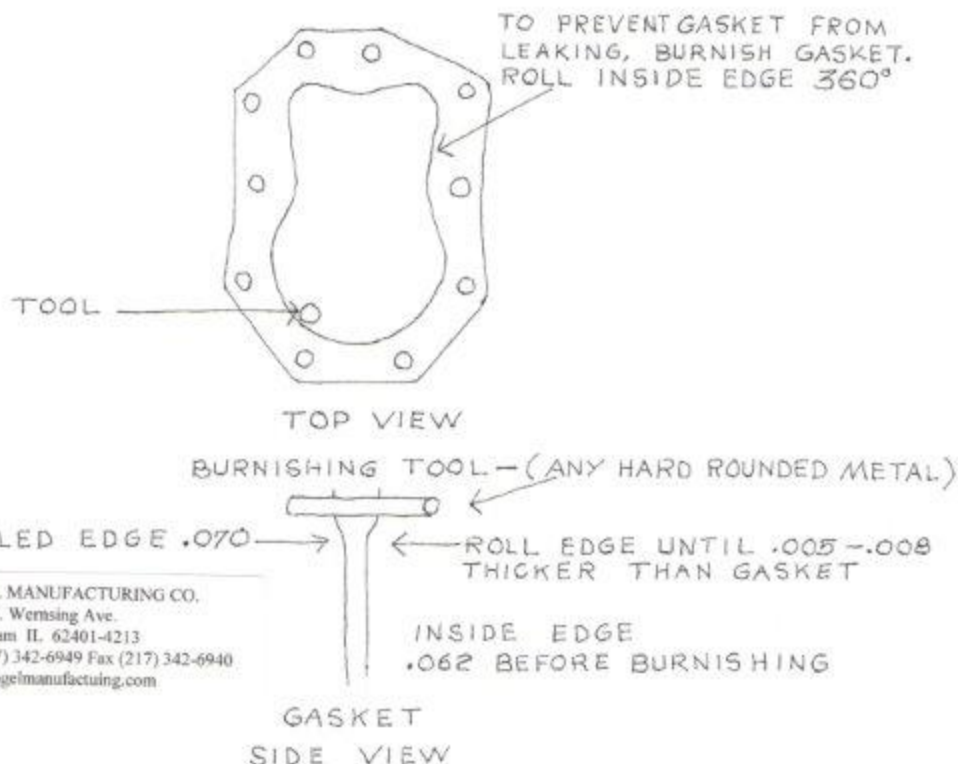
Copper Head Gasket Instructions

First of all, trim or grind the inside of the gasket to match your head.

Then, clamp gasket in a vise to roll inner edge of gasket.

Take a 1/2" drive extension to use as a burnishing tool.

Pull the tool back and forth on the edge of the interior of the gasket until it forms a lip. Roll until edge is .005 -.008 thicker than the gasket.



VOGEL MANUFACTURING CO.
1611 W. Wernsing Ave.
Effingham IL 62401-4213
Ph. (217) 342-6949 Fax (217) 342-6940
www.vogelmanufacturing.com